

**ACAP~~**

**Austin Competency Analysis Profile**

# **Manufacturing**

**Conducted December 9 and 10, 1998  
Austin Community College  
Austin, Texas**

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## **ACAP Process Overview**

### ***What are Austin Competency Analysis Profiles (ACAPs)?***

Austin Competency Analysis Profiles (ACAPs) are competency lists that are verified by expert workers called Subject Matter Experts or SMEs, that evolve from a well-established job analysis process involving business, industry, labor, and community agency representatives from throughout the Austin area.

### ***How is an Austin Competency Analysis Profile used?***

Each ACAP identifies the occupational, academic, and employability skills (or competencies) needed to enter a given occupation or occupational area. The ACAP not only lists the competencies but also clusters those competencies into broader units and details the knowledge, skills, and attitudes (competency builders) needed to perform each competency.

Within the competency list are two levels of items: core and advancing. Core items, which are essential for entry-level employment, are required to be taught. Advancing items are those needed to advance in a given occupation.

Educational institutions may add as many units, competencies, and/or competency builders as desired to reflect local employment needs, trends, and specialties. Local advisory committees are actively involved in the identification and verification of additional items. Faculty members formulate their courses of study using the varied contents of the ACAP. Faculty also monitor gains using many forms of assessment.

# **ACAP Working Outline**

**December 9 and 10, 1998**

## **Wednesday, December 9**

**Welcome and Introductions**

**Brainstorm:** *What do people need to know and be able to do as an entry-ready employee in this occupation?*

**Process Overview:**

**Purpose~Why are we here?**

**Review definitions**

**Identify outcomes**

**Verify Units**

**~Lunch Break~**

**Verify Competencies**

**Verify Competency Builders**

## **Thursday, December 10**

**Continue Verifying Competency Builders**

**Check Against Academic Competencies**

**Review Technical Manuals and Materials Brought by SMEs**

**~Lunch Break~**

**Develop Work Keys Occupational Profile**

**Review and Wrap Up**

**ACAP: Manufacturing~~**

## **Occupational Competencies**

**Unit 1: Workplace Behavior and Ethics**

**Unit 2: Safety Awareness**

**Unit 3: Manufacturing Overview**

**Unit 4: Math and Measurement**

**Unit 5: Locating Information**

**Unit 6: Workplace Safety**

**Unit 7: Manufacturing Improvement**

**Unit 8: Quality Processes**

**Unit 9: Problem Solving**

**Unit 10: Working in Teams**

## **Unit 1: Workplace Behavior and Ethics**

### **Competency 1.1 Demonstrates appropriate workplace behavior and attitudes**

#### *Competency Builders:*

- 1.1.1 Demonstrates a willingness to work and a willingness to learn
- 1.1.2 Demonstrates an ability to learn new skills and behaviors
- 1.1.3 Plans and/or organizes work efficiently
- 1.1.4 Demonstrate ability to complete tasks on time and accurately

### **Competency 1.2: Applies good business ethics**

#### *Competency Builders:*

- 1.2.1 Differentiates between good and poor business ethics and practices
- 1.2.2 Adheres to company rules and regulations on ethics (e.g., conflict of interest)

### **Competency 1.3 Adheres to company policies and procedures regarding conduct**

#### *Competency Builders:*

- 1.3.1 Meets or exceeds attendance policy guidelines
- 1.3.2 Demonstrates appropriate dress and hygiene
- 1.3.3 Demonstrates ability to act in a respectful way to co-workers
- 1.3.4 Demonstrates ability to report time accurately

### **Competency 1.4 Recognize employee and employer expectations**

#### *Competency Builders:*

- 1.4.1 Define personal expectations regarding employment
- 1.4.2 Define company expectations of employees (e.g., shifts, overtime, pay, and changing workload)
- 1.4.3 Identify compatible employment options
- 1.4.4 Recognize relationships between personal responsibility and career advancement
- 1.4.5 Demonstrate basic computer literacy (e.g., mouse, data entry, navigation windows, keyboarding)

1.4.6 Demonstrate manual dexterity

**Unit 2: Safety Awareness**

**Competency 2.1: Apply general safety precautions**

*Competency Builders:*

- 2.1.1 Identify purpose of MSDS
- 2.1.2 Describe ergonomics and CTS importance to the manufacturing process
- 2.1.3 Identify potentially unsafe work conditions
- 2.1.4 Explain the purpose of local, state and federal rules and regulations
- 2.1.5 Recognize benefits of a neat and orderly work space
- 2.1.6 Demonstrate safe handling and lifting method

**Competency 2.2: Adheres to departmental/plant safety procedures**

*Competency Builders:*

- 2.2.1 Explain types of fire extinguishes
- 2.2.2 Identify type of PPE
- 2.2.3 Explain potentially hazards of hand and power tools

## **Unit 3: Manufacturing Overview**

### **Competency 3.1: Demonstrate working knowledge of manufacturing concepts and terms**

#### *Competency Builders:*

- 3.1.1 Define and explain the workplace application of Self-Directed Work Teams
- 3.1.2 Define and explain the workplace application of process control (SPC/SQC)
- 3.1.3 Define and explain the workplace application of Standard Operating Process (SOPs)
- 3.1.4 Define and explain the workplace application of change orders (ECOs/DCOs)
- 3.1.5 Define and explain the workplace application of inventory management (WIP, cycle time, lead-time)
- 3.1.6 Define and explain workplace application of CND (computer numeric data x,y,z coordinates)

### **Competency 3.2: Demonstrates knowledge of process flow**

#### *Competency Builders:*

- 3.2.1 Demonstrate ability to follow work instructions, ask questions, and meet stated expectations
- 3.2.2 Define and explain the workplace application of continuous flow manufacturing
- 3.2.3 Define and explain the workplace application of the pull system
- 3.2.4 Define and explain the workplace application of Kanban concepts
- 3.2.5 Define and explain the workplace application of JIT manufacturing
- 3.2.6 Define and explain the workplace application of process input/output

### **Competency 3.3: Identifies various pieces of equipment and machine tools**

#### *Competency Builders:*

- 3.3.1 Identifies commonly used manufacturing equipment such as.....
- 3.3.2 Identifies commonly used machine tools such as.....

**Competency 3.4: Identifies steps in the manufacturing process that determine profit**

*Competency Builders:*

- 3.4.1 Define “profit”
- 3.4.2 Identifies organizational need for profit
- 3.4.3 Identifies barriers to profit
- 3.4.4 Identifies strategies to maximize profit

## **Unit 4: Math and Measurement**

### **Competency 4.1: Demonstrate a working knowledge of mathematical operations using a calculator as needed**

#### *Competency Builders:*

- 4.1.1 Demonstrate ability to count
- 4.1.2 Demonstrate ability to match alpha numeric code
- 4.1.3 Add, subtract, multiply and divide whole numbers
- 4.1.4 Add, subtract, multiply and divide fractions
- 4.1.5 Add, subtract, multiply and divide mixed numbers
- 4.1.6 Add, subtract, multiply and divide decimals
- 4.1.7 Calculate and interpret percentages relationships
- 4.1.8 Solve ratio and proportion problems
- 4.1.9 Calculate volumes, weights and measures
- 4.1.10 Converts fractional measurements to decimal measurements
- 4.1.11 Compute within either US or metric measurement systems
- 4.1.12 Define a “mil” (.001 thousandth of an inch)

### **Competency 4.2: Demonstrates a working knowledge of measurement functions**

#### *Competency Builders:*

- 4.2.1 Describe measurements’ role in manufacturing
- 4.2.2 Select appropriate measurement techniques and instruments
- 4.2.3 Distinguish between given and calculated measurements
- 4.2.4 Demonstrate proper measurement techniques, micrometers and calipers
- 4.2.5 Identify calibration requirement of various instruments tape measures
- 4.2.6 Distinguish between US and metric measurement systems
- 4.2.7 Document results of measurement activities and calculations
- 4.2.8 Construct charts and graphs

## **Unit 5: Locating Information**

### **Competency 5.1 Interprets drawings and schematics**

#### *Competency Builders:*

- 5.1.1 Identify commonly used symbols
- 5.1.2 Identify common abbreviations
- 5.1.3 Define terminology
- 5.1.4 Determine tolerances associates with dimensions on a drawing
- 5.1.5 Identify types of lines or a drawing
- 5.1.6 List the essential components found in the title block, revision block and tolerance block
- 5.1.7 Identify position of views (top/front/side and auxiliary)
- 5.1.8 Check and verify the current revision of a drawing

### **Competency 5.2: Interprets graphs, reports, charts and lables**

#### *Competency Builders:*

- 5.2.1 Read and interpret various types of graphs (line, bar, 3D, histogram, pie, scatter plots, pareto)

**Unit 6: Workplace Safety**

**Competency 6.1: Follows Standard Operating Procedures (SOPs)**

*Competency Builders:*

- 6.1.1 Follows work orders
- 6.1.2 Receives and passes on appropriate information to others
- 6.1.3 Logs and completes work orders appropriately
- 6.1.4 Locates and retrieves production materials specific to process flow and delivery schedule
- 6.1.5 Produce to schedule
- 6.1.6 Ensures sufficient inventory

**Competency 6.2: Explains or defines the components of operating production equipment**

*Competency Builders:*

- 6.2.1 Explain role of preventive maintenance
- 6.2.2 Verify program used in appropriate operations
- 6.2.3 Sets up jobs and runs machines
- 6.2.4 Assembles component parts
- 6.2.5 Operates personal computer to perform transactions

## **Unit 7: Manufacturing Improvement**

### **Competency 7.1: Participates in departmental continuous improvement team activities**

#### *Competency Builders:*

- 7.1.1 Demonstrates a working knowledge of the philosophy of continuous improvement
- 7.1.2 Provide productivity/quality improvement suggestions
- 7.1.3 Provide and receive feedback about product adjustments
- 7.1.4 Implement process/product adjustments
- 7.1.5 Identify potentially unsafe work conditions
- 7.1.6 Follow appropriate lockout-tag out procedures
- 7.1.7 Recognize benefit of neat and orderly work space
- 7.1.8 Maintain neat and orderly work space
- 7.1.9 Reports unsafe activities to safety manager and/or supervisor
- 7.1.10 Complete report
- 7.1.11 Adheres to departmental/plant safety processes

### **Competency 7.2: Apply Good Manufacturing Practices (GMP)**

#### *Competency Builders:*

- 7.2.1 Define/identify “customer”
- 7.2.2 Identifies customer requirements – internal and external
- 7.2.3 Collect customer feedback
- 7.2.4 Relay customer feedback to appropriate person or act on it
- 7.2.5 Monitor customer satisfaction as needed

### **Competency 7.3: Identify, handle, use, and dispose of hazardous materials**

#### *Competency Builders:*

- 7.3.1 Read and follow container label precautions
- 7.3.2 Read and interpret Material Safety Data Sheets (MSDS)
- 7.3.3 Follow procedures specified on MSDS
- 7.3.4 Demonstrates knowledge of proper storage and disposal methods

**Competency 7.4: Use, handle, and store tools, materials, and equipment according to manufacturer's guidelines**

*Competency Builders:*

- 7.4.1 Explain potential hazards of hand and power tools
- 7.4.2 Demonstrate proper maintenance of hand and power tools
- 7.4.3 Demonstrate safe use of basic and power hand tools
- 7.4.4 Demonstrate safe handling and lifting methods

## **Unit 8: Quality Processes**

### **Competency 8.1: Apply quality concepts and principles in the workplace**

#### *Competency Builders:*

- 8.1.1 Define quality terms
- 8.1.2 Define quality functions
- 8.1.3 Recognize principles of quality
- 8.1.4 Identify individual's impact on quality/profit
- 8.1.5 Demonstrate knowledge of quality cost implications
- 8.1.6 Identify cost/quality objectives of team, department, and company

### **Competency 8.2: Demonstrate knowledge of Statistical Process Control**

#### *Competency Builders:*

- 8.2.1 Explain the purpose and uses of SPC/SQC
- 8.2.2 Explain the significance of the "run rules" of any control limits
- 8.2.3 Explain "out-of-control" situation
- 8.2.4 Define CPK

### **Competency 8.3: Exhibit working knowledge of other quality processes and programs**

#### *Competency Builders:*

- 8.3.1 Define principles of Six Sigma
- 8.3.2 Define principles of ISO 9000 series and FDA certification
- 8.3.3 Define requirements of Malcolm Baldrige Award



**Unit 10: Working in Teams**

**Competency 10.1: Demonstrate effective interpersonal skills**

*Competency Builders:*

- 10.1.1 Demonstrate good communication
- 10.1.2 Participate actively in shift communication meetings and team
- 10.1.3 Discusses ideas objectively
- 10.1.4 Convey written information clearly

**Competency 10.2: Recognize group dynamics**

*Competency Builders:*

- 10.2.1 Identify group dynamics
- 10.2.2 Identifies roles within a team
- 10.2.3 Recognizes conflict resolution and mediation tools

**Competency 10.3: Participates in setting and measuring team goals**

*Competency Builders:*

- 10.3.1 Define team performance measurements
- 10.3.2 Sets goal measurement criteria
- 10.3.3 Participates in proactive team efforts to achieve departmental and company goals
- 10.3.4 Tracks progress on goals achieving

**Competency 10.4: Participates in self-directed work teams (SDWTs)**

*Competency Builders:*

- 10.4.1 Handles job assignments
- 10.4.2 Plans/schedules work
- 10.4.3 Makes production related decisions
- 10.4.4 Takes action on problems
- 10.4.5 Sets priorities to accomplish team goals

**ACAP: Manufacturing~~**

## **Employability Competencies**

- Unit 1: Career Development**
- Unit 2: Decision Making and Problem Solving**
- Unit 3: Work Ethic**
- Unit 4: Job-Seeking Skills**
- Unit 5: Job Retention and Career Advancement Skills**
- Unit 6: Technology in the Workplace**
- Unit 7: Lifelong Learning**
- Unit 8: Economic Education**
- Unit 9: Balancing Work and Family**
- Unit 10: Citizenship in the Workplace**
- Unit 11: Leadership**
- Unit 12: Entrepreneurship**

## **Unit 1: Career Development**

### **Competency 1.1: Investigate career options**

#### *Competency Builders:*

- 1.1.1 Determine interests and aptitudes
- 1.1.2 Identify career options
- 1.1.3 Research interests, knowledge, abilities, and skills needed in an occupation
- 1.1.4 Select careers that best match interests and aptitudes
- 1.1.5 Identify advantages and disadvantages of career options, including self-employment and nontraditional careers

### **Competency 1.2: Utilize career information**

#### *Competency Builders:*

- 1.2.1 Identify a range of career information resources
- 1.2.2 Use a range of resources to obtain career information (e.g., handbooks, career materials, labor market information, and computerized career-information delivery systems)
- 1.2.3 Demonstrate knowledge of various classification systems that categorize occupations and industries (e.g., *Dictionary of Occupational Titles*)
- 1.2.4 Describe the educational requirements of various occupations
- 1.2.5 Identify individuals in selected occupations as possible information resources, role models, or mentors
- 1.2.6 Describe the impact of factors such as population, climate, employment trends, and geographic location on occupational opportunities
- 1.2.7 Assess differences in the wages, benefits, annual incomes, cost of living, and job opportunities associated with selected career options
- 1.2.8 Determine labor market projections for selected career options

**Competency 1.3: Participate in a career exploration activity**

*Competency Builders:*

- 1.3.1 Identify career exploration activities (e.g., job shadowing, mentoring, volunteer experiences, part-time employment, and cooperative education)
- 1.3.2 Compare traits, skills, and characteristics required for specific career choices with individual's traits, skills, and characteristics
- 1.3.3 Recognize potential conflicts between personal characteristics and career choice areas
- 1.3.4 Describe the impact of exploration activities on current choices

**Competency 1.4: Assess the relationship between educational achievement and career planning**

*Competency Builders:*

- 1.4.1 Describe how skills developed in academic and vocational programs relate to career goals
- 1.4.2 Describe how education relates to the selection of a college major, further training, and/or entry into the job market
- 1.4.3 Identify skills that can apply to a variety of occupational requirements
- 1.4.4 Explain the importance of possessing learning skills in the workplace

**Competency 1.5: Develop an individual career plan**

*Competency Builders:*

- 1.5.1 Identify career goal(s)
- 1.5.2 Identify worker conditions, education, training, and employment opportunities related to selected career goal(s)
- 1.5.3 Describe school and community resources available to help achieve career goal(s)
- 1.5.4 Identify career ladders possible within selected career goal(s)\*
- 1.5.5 Identify additional experiences needed to move up identified career ladders\*
- 1.5.6 Recognize that changes may require retraining and upgrading of employees' skills

**Competency 1.6:                    Annually review/revise the individual career plan**

*Competency Builders:*

- 1.6.1 Identify experiences that have reinforced selection of the specific career goal(s) listed on the individual career plan
- 1.6.2 Identify experiences that have changed the specific career goals(s) listed on the individual career plan
- 1.6.3 Modify the career goal(s) and educational plans on the individual career plan
- 1.6.4 Ensure that parents or guardians provide input into the individual career plan process
- 1.6.5 Identify the correlation between the individual career plan and the actual courses to be taken in high school
- 1.6.6 Identify the correlation between the individual career plan and postsecondary training, adult education, or employment



## **Unit 3:**

## **Work Ethic**

### **Competency 3.1: Evaluate the relationship of self-esteem to work ethic**

#### *Competency Builders:*

- 3.1.1 Identify special characteristics and abilities in self and others
- 3.1.2 Identify internal and external factors that affect self-esteem
- 3.1.3 Identify how individual characteristics relate to achieving personal, social, educational, and career goals
- 3.1.4 Identify the relationship between personal behavior and self-concept

### **Competency 3.2: Analyze the relationship of personal values and goals to work ethic both in and out of the workplace**

#### *Competency Builders:*

- 3.2.1 Distinguish between values and goals
- 3.2.2 Determine the importance of values and goals
- 3.2.3 Evaluate how one's values affect one's goals
- 3.2.4 Identify own short- and long-term goals
- 3.2.5 Prioritize own short- and long-term goals
- 3.2.6 Identify how one's values are reflected in one's work ethic
- 3.2.7 Identify how interactions in the workplace affect one's work ethic
- 3.2.8 Identify how life changes affect one's work ethic

### **Competency 3.3: Demonstrate work ethic**

#### *Competency Builders:*

- 3.3.1 Examine factors that influence work ethic
- 3.3.2 Display initiative
- 3.3.3 Demonstrate dependable attendance and punctuality
- 3.3.4 Demonstrate organizational skills
- 3.3.5 Adhere to schedules and deadlines
- 3.3.6 Demonstrate a willingness to learn
- 3.3.7 Demonstrate a willingness to accept feedback and evaluation
- 3.3.8 Demonstrate interpersonal skills required for working with and for others
- 3.3.9 Describe appropriate employer-employee interactions for various situations
- 3.3.10 Express feelings and ideas in an appropriate manner for the workplace

**Competency 3.4:                    Demonstrate safety skills**

*Competency Builders:*

- 3.4.1 Practice safe work habits
- 3.4.2 Identify safety hazards
- 3.4.3 Employ preventative safety measures
- 3.4.4 Demonstrate appropriate care and use of equipment and facilities to ensure safety
- 3.4.5 Comply with safety and emergency procedures

## **Unit 4: Job-Seeking Skills**

### **Competency 4.1: Prepare for employment**

#### *Competency Builders:*

- 4.1.1 Identify traditional and nontraditional employment sources
- 4.1.2 Utilize employment sources
- 4.1.3 Research job opportunities, including nontraditional careers
- 4.1.4 Interpret equal employment opportunity laws
- 4.1.5 Explain the critical importance of personal appearance, hygiene, and demeanor throughout the employment process
- 4.1.6 Prepare for generic employment tests and those specific to an occupation/organization

### **Competency 4.2: Develop a resume**

#### *Competency Builders:*

- 4.2.1 Identify personal strengths and weaknesses
- 4.2.2 List skills and/or abilities, career objective(s), accomplishments, educational background, work experience, volunteer/community contributions, and organizational memberships
- 4.2.3 Select an acceptable resume format
- 4.2.4 Use correct grammar and spelling and concise wording
- 4.2.5 Secure references
- 4.2.6 Complete the resume

### **Competency 4.3: Complete the job application process**

#### *Competency Builders;*

- 4.3.1 Explain the importance of an application form
- 4.3.2 Obtain job application forms
- 4.3.3 Demonstrate behaviors (e.g., personal appearance, hygiene, and demeanor) for obtaining job application forms in person
- 4.3.4 Describe methods for handling illegal questions on job application forms
- 4.3.5 Demonstrate legible written communication skills using correct grammar and spelling and concise wording
- 4.3.6 Return application to appropriate person
- 4.3.7 Request interview
- 4.3.8 Follow up on application status

**Competency 4.4: Demonstrate interviewing skills**

*Competency Builders:*

- 4.4.1 Investigate interview procedures
- 4.4.2 Demonstrate appropriate behaviors (e.g., appearance, hygiene, and demeanor) for the interview
- 4.4.3 Demonstrate question-and-answer techniques
- 4.4.4 Demonstrate methods for handling difficult and/or illegal interview questions
- 4.4.5 Use correct grammar and concise wording

**Competency 4.5: Secure employment**

*Competency Builders:*

- 4.5.1 Identify present and future employment opportunities within an occupation/organization
- 4.5.2 Research the organization/company
- 4.5.3 Use follow-up techniques to enhance employment potential
- 4.5.4 Evaluate job offer(s)
- 4.5.5 Respond to job offer(s)

## **Unit 5: Job Retention and Career Advancement Skills**

### **Competency 5.1: Analyze the organizational structure of the workplace**

#### *Competency Builders:*

- 5.1.1 Identify employer expectations regarding job performance, work habits, attitudes, personal appearance, and hygiene
- 5.1.2 Comply with company policies and procedures
- 5.1.3 Examine the role/relationship between employee and employer
- 5.1.4 Recognize opportunities for advancement and reasons for termination
- 5.1.5 Recognize the organization's ethics

### **Competency 5.2: Maintain positive relations with others**

#### *Competency Builders:*

- 5.2.1 Exhibit appropriate work habits and attitudes
- 5.2.2 Identify behaviors for establishing successful working relationships
- 5.2.3 Cooperate through teamwork and group participation
- 5.2.4 Demonstrate a willingness to compromise
- 5.2.5 Identify methods for dealing with harassment, bias, and discrimination based on race, color, national origin, gender, religion, disability, or age
- 5.2.6 Cooperate with authority
- 5.2.7 Accept supervision

### **Competency 5.3: Demonstrate accepted social and work behaviors**

#### *Competency Builders:*

- 5.3.1 Demonstrate a positive attitude
- 5.3.2 Demonstrate accepted conversation skills
- 5.3.3 Use good manners
- 5.3.4 Accept responsibility for assigned tasks
- 5.3.5 Demonstrate personal hygiene
- 5.3.6 Demonstrate knowledge of a position
- 5.3.7 Perform quality work

**Competency 5.4: Analyze opportunities for personal and career growth\***

*Competency Builders:*

- 5.4.1 Demonstrate opportunities within chosen occupation/organization\*
- 5.4.2 Determine other career opportunities outside chosen occupation/organization\*
- 5.4.3 Evaluate the factors involved in considering a new position within or outside an occupation/organization\*
- 5.4.4 Exhibit characteristics needed for advancement\*

## **Unit 6: Technology in the Workplace**

### **Competency 6.1: Demonstrate knowledge of technology issues**

#### *Competency Builders:*

- 6.1.1 Demonstrate knowledge of the characteristics of technology
- 6.1.2 Demonstrate knowledge of how technology systems are applied
- 6.1.3 Assess the impact of technology on the individual, society, and environment
- 6.1.4 Demonstrate knowledge of the evolution of technology
- 6.1.5 Identify how people, information, tools and machine, energy, capital, physical space, and time influence the selection and use of technology
- 6.1.6 Identify legal and ethical issues related to technology (e.g., confidentiality, information sharing, copyright protection)

### **Competency 6.2: Demonstrate skills related to technology issues**

#### *Competency Builders:*

- 6.2.1 Exhibit willingness to adapt to technological change
- 6.2.2 Utilize technological systems
- 6.2.3 Utilize a variety of resources and processes to solve technological problems
- 6.2.4 Employ higher-order thinking skills for solving technological problems
- 6.2.5 Work as a team member in solving technological problems
- 6.2.6 Use technology in a safe and responsible manner
- 6.2.7 Apply science, mathematics, communication, and social studies concepts to solve technological problems
- 6.2.8 Demonstrate ingenuity and creativity in the use of technology\*
- 6.2.9 Utilize a formal method (systems approach) in solving technological problems\*

## **Unit 7: Lifelong Learning**

### **Competency 7.1: Apply lifelong learning practices to individual situations**

#### *Competency Builders:*

- 7.1.1 Define lifelong learning
- 7.1.2 Identify factors that cause the need for lifelong learning
- 7.1.3 Identify changes that may require the retraining and upgrading of employee's skills
- 7.1.4 Identify avenues for lifelong learning
- 7.1.5 Participate in lifelong learning activities

### **Competency 7.2: Adapt to change**

#### *Competency Builders:*

- 7.2.1 Analyze the causes and effect of change
- 7.2.2 Identify the effect of change on goals
- 7.2.3 Identify the importance of flexibility when reevaluating goals
- 7.2.4 Evaluate the need for lifelong learning experiences in adapting to change

## **Unit 8: Economic Education**

### **Competency 8.1: Analyze how an economy functions as a whole**

#### *Competency Builders:*

- 8.1.1 Describe how individuals and societies make choices to satisfy needs and wants with limited resources
- 8.1.2 Identify how production factors (land, labor, capital, and entrepreneurship) are used to produce goods and services
- 8.1.3 Illustrate how individuals and households exchange their resources for the income they use to buy goods and services
- 8.1.4 Explain how individuals and business firms use resources to produce goods and services to generate income
- 8.1.5 Identify characteristics of command, market, and traditional economics\*
- 8.1.6 Describe how all levels of government assess taxes in order to provide services

### **Competency 8.2: Analyze how an economic system is a framework within which decisions are made by individuals and groups**

#### *Competency Builders:*

- 8.2.1 List several individuals and groups that make economic decisions at the local, state, and national levels
- 8.2.2 Identify the important roles that local, state, and national governments play in a market economy
- 8.2.3 List examples of how government decisions affect individuals
- 8.2.4 Identify how geographic locations affect the political and economic systems of the world
- 8.2.5 Evaluate how markets allocate goods and services
- 8.2.6 Explain how resources, goods, and services are exchanged in markets
- 8.2.7 Explain competition and its effect on the market

**Competency 8.3: Analyze the importance of making informed personal financial decisions**

*Competency Builders:*

- 8.3.1 Describe the need for personal management records
- 8.3.2 Create a personal budget
- 8.3.3 Create a budget for a family of four for one month
- 8.3.4 Explain how credit affects personal/family finances
- 8.3.5 Identify steps to avoid credit problems
- 8.3.6 Make informed consumer choices in response to personal needs and wants
- 8.3.7 Identify factors that influence consumer decisions (e.g., advertisements, peer groups, price, and location)
- 8.3.8 Explain the cost and benefits for individuals of various types of taxation at the local, state, and federal levels





## **Unit 11: Leadership**

### **Competency 11.1: Evaluate leadership styles appropriate for the workplace**

#### *Competency Builders:*

- 11.1.1 Identify characteristics of effective leaders
- 11.1.2 Compare leadership styles
- 11.1.3 Demonstrate effective delegation skills
- 11.1.4 Investigate empowerment concepts
- 11.1.5 Identify opportunities to lead in the workplace

### **Competency 11.2 Demonstrate effective teamwork skills**

#### *Competency Builders:*

- 11.2.1 Identify the characteristics of a valuable team member
- 11.2.2 Identify methods of involving each team member
- 11.2.3 Contribute to team efficiency and success
- 11.2.4 Determine ways to motivate team members

### **Competency 11.3: Utilize effective communication skills**

#### *Competency Builders:*

- 11.3.1 Identify the importance of listening
- 11.3.2 Demonstrate effective listening skills
- 11.3.3 Demonstrate assertive communication techniques
- 11.3.4 Recognize the importance of verbal and nonverbal cues and messages
- 11.3.5 Prepare written material
- 11.3.6 Analyze written material
- 11.3.7 Give-receive feedback
- 11.3.8 Communicate thoughts
- 11.3.9 Use appropriate language
- 11.3.10 Follow oral and written instructions
- 11.3.11 Demonstrate effective telephone techniques
- 11.3.12 Identify technology in communications

## **Unit 12: Entrepreneurship**

### **Competency 12.1: Evaluate the role of small business**

#### *Competency Builders:*

- 12.1.1 Identify the impact of small business on local economy
- 12.1.2 Examine the relationship of small business to a national (USA) and global economy
- 12.1.3 Identify factors that contribute to the success of small business
- 12.1.4 Identify factors that contribute to the failure of small business
- 12.1.5 Identify the components of a business plan

### **Competency 12.2: Examine entrepreneurship as a personal career option**

#### *Competency Builders:*

- 12.2.1 Evaluate personal interests and skills
- 12.2.2 Compare personal interests and skills with those necessary for entrepreneurship
- 12.2.3 Determine motives for becoming an entrepreneur
- 12.2.4 Identify the advantages and disadvantages of owning a small business
- 12.2.5 Compare business ownership to working for others

**ACAP: Manufacturing~~**

## **ACT Work Keys Skill Levels**

## ACT Work Keys Skill Levels

<u>Skill Area</u>	<u>Entry Level</u>	<u>Performance Level</u>
1) Applied Mathematics	4	4.5
2) Applied Technology	-	-
3) Listening	4	4
4) Locating Information	4.5	5
5) Observation	4	4.5
6) Reading for Information	3.5	4
7) Teamwork	6	6
8) Writing	4	4

## Levels of Work Keys Defined

The skills needed to achieve each level for each of the seven Work Keys\* academic skills are as follows.

### Applied Mathematics

*Applied Mathematics* measures skill in applying mathematical reasoning to work-related problems. There are five levels of complexity, 3 through 7, with Level 3 being the least complex and Level 7 the most complex. The levels build on each other, each incorporating the skills at the preceding levels.

#### Level 3

\*Perform basic mathematical operations (addition, subtraction, multiplication, and division) and conversions from one form to another, using whole numbers, fractions, decimals, or percentages.

\*Translate simple verbal problems into mathematical equations.

\*Directly apply logical information provided to solve problems, including those with measurements and dollars and cents.

#### Level 4

\*Perform one or two mathematical operations (such as addition, subtraction, or multiplication) on several positive or negative numbers. (Division of negative numbers is not covered until Level 5.)

\*Add commonly known fractions, decimals, or percentages (e.g.,  $\frac{1}{2}$ , .75, 25%) or add three fractions that share a common denominator.

\*Calculate averages, simple ratios, proportions, and rates, using whole numbers and decimals.

\*Reorder verbal information before performing calculations.

\*Read simple charts or graphs to obtain information needed to solve a problem.

#### Level 5

\*Look up and calculate single-step conversions within English or non-English measurement systems (e.g., converting ounces to pounds or centimeters to meters) or between measurement systems (e.g., converting centimeters to inches).

\*Make calculations using mixed unit (e.g., hours and minutes).

\*Determine what information, calculations, and unit conversions are needed to find a solution.

## **Level 6**

\*Calculate using negative numbers, fractions, ratios, percentages, mixed numbers, and formulas.

\*Identify and correct errors in calculations.

\*Translate complex verbal problems into mathematical expressions, using considerable setup and multiple-step calculations or conversions.

## **Level 7**

\*Solve problems requiring multiple steps of logic and calculation.

\*Solve problems involving more than one unknown, nonlinear functions (e.g., rate of change), and applications of basic statistical concepts (e.g., error of measurement).

\*Locate errors in multiple-step calculations.

\*Solve problems with unusual content or format, or with incomplete or implicit information.

## **Applied Technology**

*Applied Technology* measures skill in solving problems of a technological nature, involving the basic principles of mechanics, electricity, fluid dynamics, and thermodynamics as they apply to machines and equipment found in the workplace. There are four levels of complexity, 3 through 6, with Level 3 being the least complex and Level 6 the most complex. Although Level 3 is the least complex, it still represents a level of applied technology skill well above “no skill at all.” The levels build on each other, each incorporating the skills at the preceding levels.

### **Level 3**

- \*Apply the elementary physical principles underlying the operation of uncomplicated systems or tools.
- \*Recognize and identify relevant aspects of simple problems that involve one uncomplicated system or tool.
- \*Select appropriate methods or materials needed to solve problems.

### **Level 4**

- \*Recognize, identify, and order relevant aspects of one moderately complex system or more than one uncomplicated system.
- \*Evaluate alternative solutions to determine the most appropriate one for the situation presented.

### **Level 5**

- \*Solve problems based on one complex system, or one or more uncomplicated tools or systems.
- \*Understand and apply moderately difficult principles of mechanics, electricity, thermodynamics, and fluid dynamics, in addition to understanding, complex machines and systems.
- \*Recognize, identify, and order relevant aspects of a problem before reaching an appropriate solution.

### **Level 6**

- \*Solve problems that do not contain all the information needed to solve them, and/or in which the information provided may be out of logical order.
- \*Solve problems that contain extraneous information.
- \*Solve problems involving one or more tools or systems having a wide range of complexity.
- \*Apply difficult physical principles.
- \*Understand and correctly interpret the interaction of several complex systems.

## **Listening**

*Listening* measures skill in listening to and understanding work-related messages; receiving information from customers, coworkers, or suppliers; and then writing down the information to communicate it to someone else. Students demonstrate their ability to distinguish and communicate critical information. **Critical information** consists of those details that the recipient of the message must have in order to understand the message and act upon it (e.g., names, phone numbers, addresses, times). **Noncritical information** can improve a message by providing details that further explain the message or its tone, but the absence of this noncritical information does not interfere with the recipient's ability to understand and accurately act upon the message. Each *Listening* level describes the **content and quality** of messages students write to describe an audio message.

### **Level 0**

\*No meaningful information, or totally inaccurate information.

### **Level 1**

\*Minimal pertinent information; enough context to provide clues as to gist of situation or source of further information.

### **Level 2**

\*Some pertinent information; may have incorrect critical information, but sketch of the situation is correct.

### **Level 3**

\*All the critical information that is present is correct; may be missing a few pieces of critical information.

### **Level 4**

\*All critical information is given and is correct; may be missing subtle details or tone; may have incorrect noncritical information that does not interfere with central meaning.

### **Level 5**

\*All critical information is present and correct; response conveys insight into situation through tone and/or subtle details.

## **Locating Information**

*Locating Information* measures skill in using information taken from workplace graphics such as diagrams, blueprints, floor plans, tables, forms, graphs, charts, and instrument gauges. There are four levels of complexity, 3 through 6, with Level 3 being the least complex and Level 6 the most complex. The levels build on each other, each incorporating the skills at the preceding levels.

### **Level 3**

\*Find one or two pieces of information in elementary workplace graphics, such as simple order forms, bar graphs, tables, flowcharts, and floor plans.

\*Fill in one or two pieces of information that are missing from elementary workplace graphics.

### **Level 4**

\*Find several pieces of information in straightforward workplace graphics, such as basic order forms, line graphs, tables, instrument gauges, maps, flowcharts, and diagrams.

\*Summarize and/or compare information and trends in a single straightforward graphic.

\*Summarize and/or compare information and trends among more than one straightforward workplace graphic, such as a bar chart and a data table showing related information.

### **Level 5**

\*Summarize and/or compare information and trends in single complicated workplace graphics, such as detailed forms, tables, graphs, maps, instrument gauges, and diagrams.

\*Summarize and/or compare information and trends among more than one complicated workplace graphic, such as a bar chart and a data table showing related information.

### **Level 6**

\*Make decisions, draw conclusions, and/or apply information to new situations using several related and complex workplace graphics that contain a great amount of information or have challenging presentations (e.g., very detailed graphs, charts, tables, forms, maps, blueprints, diagrams).

## **Observation**

*Observation* measures skill in paying attention to instructions and demonstrates, and in noticing details. There are four levels of complexity, 3 through 6, with Level 3 being the least complex and Level 6 the most complex. Although Level 3 is the least complex, it still represents a level of observation skill well above “no skill at all.” The levels build on each other, each incorporating the skills at the preceding levels.

### **Level 3**

- \*Pay attention
- \*Watch and listen to a strongly cued demonstration or set of instructions
- \*Recall a few strongly reinforced details of a process or procedure

### **Level 4**

- \*Sustain focused attention on the demonstrated instructions, process, or procedure
- \*Select and attend to important details
- \*Recall a few important, moderately reinforced details about the demonstrated process or procedure

### **Level 5**

- \*Focus attention on the recall several important aspects of the information presented
- \*Ignore irrelevant background information through selective attention to important details
- \*Maintain attention to detail
- \*Recall several important details about unfamiliar material

### **Level 6**

- \*Notice and remember several details that are relevant to the procedure being shown
- \*Take in and recall incoming sensory information so it can be used to make predictions, comparisons, or evaluations
- \*Visualize how a detail or task fits into the entire process or procedure demonstrated
- \*Interpret it-then and cause-effect relationships

## **Reading for Information**

*Reading for Information* measures skill in reading and understanding work-related reading materials. There are five levels of complexity, 3 through 7, with Level 3 being the least complex and Level 7 the most complex. Although Level 3 is the least complex, it still represents a level of reading skill well above “no skill at all.” The levels build on each other, each incorporating the skills at the preceding levels.

### **Level 3**

- \*Identify uncomplicated key concepts and simple details.
- \*Recognize the proper placement of a step in a sequence of events, or the proper time to perform a task.
- \*Identify the meaning of words that are defined within a passage.
- \*Identify the meaning of simple words that are not defined within a passage.
- \*Recognize the application of instructions, from a passage to situations that are described in the passage.

### **Level 4**

- \*Identify details that are more subtle than those in Level 3.
- \*Recognize the application of more complex instructions, some of which involve several steps, to described situations.
- \*Recognize cause-effect relationships.

### **Level 5**

- \*Identify the paraphrased definition of jargon or technical terms that are defined in a passage and recognize the application of jargon or technical terms to stated situations.
- \*Recognize the definition of acronyms that are defined in a passage.
- \*Identify the appropriate definition of words with multiple meanings.
- \*Recognize the application of instructions from a passage to new situations that are similar to the situations described in the reading materials.
- \*Recognize the applications of more complex instructions to described situations, including conditionals and procedures with multiple steps.

### **Level 6**

- \*Recognize the application of jargon or technical terms to new situations.
- \*Recognize the application of complex instructions to new situations.
- \*Recognize the less-common meaning of a word with multiple meanings from context.
- \*Generalize from a passage to situations not described in the passage.
- \*Identify implied details.
- \*Explain the rationale behind a procedure, policy, or communication.
- \*Generalize from a passage to a somewhat similar situation.

## **Level 7**

\*Recognize the definitions of difficult, uncommon jargon or technical terms from context.

\*Generalize from a passage to situations neither described in nor completely similar to those in a passage.

## **Teamwork**

*Teamwork* measures skill in choosing behaviors and/or actions that simultaneously support team interrelationships and lead toward the accomplishment of work tasks. There are four levels of complexity, 3 through 6, with Level 3 being the least complex and Level 6 the most complex. Although Level 3 is the least complex, it still represents a level of teamwork skill well above “no skill at all.” The levels build on each other, each incorporating the skills at the preceding levels.

### **Level 3**

- \*Identify team goals and ways to work with other team members to accomplish those goals.
- \*Choose actions that support the ideas of other team members to accomplish team goals.
- \*Recognize that a team is having problems finishing a task and identify the cause of those problems.

### **Level 4**

- \*Identify the organization of tasks and the time schedule that would help accomplish team goals efficiently and effectively.
- \*Select approaches that accept direction from other team members in order to accomplish tasks and to build and keep up good team relations.
- \*Identify behaviors that show appreciation for the personal and professional qualities of other team members and respect for their diversity.

### **Level 5**

- \*Identify courses of action that give direction to other team members effectively.
- \*Choose approaches that encourage and support the efforts of other team members to further team relationships and/or task accomplishment.
- \*Consider the possible effects of alternative behaviors on both team relationships and team accomplishments and select the one that would best help the team meet its goals.

### **Level 6**

- \*Identify the focus of team activity and select a new focus if that would help the team meet its goals more effectively.
- \*Select approaches that show the willingness to give and take direction as needed to further team goals (e.g., recognize the organization of team members’ tasks that would best serve the larger goals of the team).
- \*Choose approaches that encourage a team to act as a unit and reach agreement when discussing specific issues.
- \*Identify actions that would help manage differences of opinion among team members, moving the team toward its goals while valuing and supporting individual diversity.

## **Writing**

*Writing* measures skill at writing work-related messages; receiving information from customers, coworkers, or suppliers; and then writing down the information to communicate it to someone else. Each *Writing* level rates the **writing mechanics** (such as sentence structure and grammar) **and writing style** of messages students write to describe an audio message.

### **Level 0**

\*An attempt is made at the message, but the message is completely garbled with no recognizable sentence structure.

### **Level 1**

\*Message conveyed inadequately; overall lack of proper sentence structure.

### **Level 2**

\*Message conveyed inadequately; weak sentence structure; large number of mechanical errors.

### **Level 3**

\*Message conveyed clearly; most sentences complete; some mechanical errors.

### **Level 4**

\*Message conveyed clearly; all sentences are complete; may have a few minor mechanical errors; may have a choppy style.

### **Level 5**

\*Message conveyed clearly; good sentence structure; no mechanical errors; highly appropriate for business setting and situation; smooth, logical style.

## Work Keys Process Overview

Developed by American College Testing (ACT), the purpose of the Job Profiling process is to identify the level of applied academic skills that, according to business and industry, students must master to qualify for and be successful in their occupation of choice. The results of Job Profile “leveling” can help teachers to better target instruction toward their students’ needs.

**Work Keys.** The Work Keys component, developed by ACT, measures students’ applied academic skills.

\**Applied Mathematics* measures students’ ability to analyze, set-up, and solve math problems typically found in the workplace.

\**Locating Information* measures students’ ability to use graphic documents to insert, extract, and apply information.

In addition, certain taxonomies will use the following Work Keys assessments:

\**Reading for Information* will be used by Business, Marketing, Home Economics, Health Education, and Cosmetology taxonomies.

\**Applied Technology* will be used by Trade and Industrial and Agricultural Education taxonomies.

Each Work Keys assessment is further broken down into four to five levels of achievement, with higher numbers indicating higher achievement in the assessed skill. For each academic skill, the Job Profiling process identifies the level required for successful entry into an occupational area.

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The ACAP panel named on the cover was responsible for identifying and validating the occupational competencies in Manufacturing, validating employability and academic competencies, and determining the Work Keys skill levels required for successful entry into this occupation.